GA SINGLE-ROTOR RAKES







HIGH-QUALITY GYRORAKES FROM THE WORLD'S **LEADING MANUFACTURER**



GENTLE, HIGH-QUALITY RAKING NEEDED

KUHN, the pioneer in rotary rakes with guided arms, ensures with features such as the doublecurved hyper-tangential tine arms that all forage is raked according to your satisfaction.

HOW TO INCREASE PERFOR-MANCE WHILE REDUCING **MAINTENANCE COSTS**

The exclusive MASTERDRIVE gearbox is very robust and will cope with any kind of crop and condition thanks to its patented design for an increased service life.

KEEPING OPERATING COSTS LOW

Saving time means reducing the production costs. How to achieve that? KUHN offers machines, with which you can work fast without having to accept restrictions in raking quality or driving stability on headlands and slopes.

KUHN mounted and trailed single-rotor Gyrorakes in brief:

| | Working width (m) | Power requirement (kW/hp) | Windrow delivery | | |
|------------|----------------------|---------------------------------|---------------------|--|--|
| GA 300 GM | 3.20 | 15/20 | left | | |
| GA 3201 G | 3.20 | 15/20 | left | | |
| GA 3201 GM | 3.20 | 15/20 | left | | |
| GA 3801 GM | 3.80 | 19/25 | left | | |
| GA 4121 GM | 4.10 | 22/30 | right | | |
| GA 4321 GM | 4.20 | 22/30 | right | | |
| GA 4431 | 4.40 | 23/30 | right | | |
| GA 4731 | 4.65 | 26/35 | right | | |
| GA 5031 | 5.00 | 30/40 | right | | |
| GA 4731 T | 4.65 | 26/35 | right | | |
| GA 5031 T | 5.00 | 30/40 | right | | |
| | | | | | |

NO NEED TO CHOOSE BETWEEN CLEAN RAKING AND CLEAN CROP

Uniform and fluffy windrows are a prerequisite for easy pick-up by presses and quick drying. To achieve this KUHN has respected the following basic requirements for an ideal forage delivery:

- tine arms with positive forward angle until the point at which it delivers the forage on the windrow,
- fast tine raising in very last moment before going over the windrow.

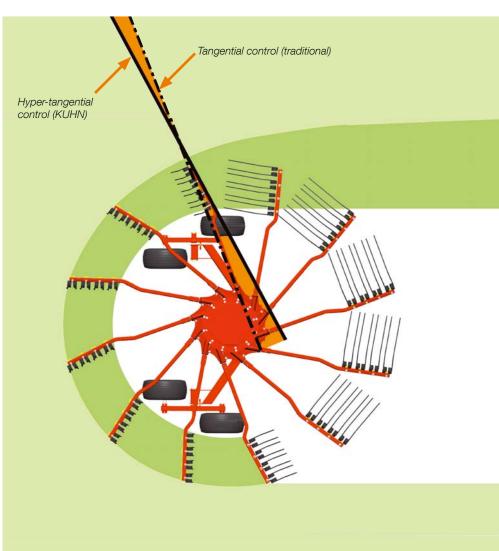
Discover KUHN's assets to achieve superb windrows that let air and sunlight in for faster drying, while as well providing clean forage.



IMPROVED WINDROW FORMATION

On GA rotary rakes, tine arms are not only positioned tangentially, but hypertangentially (except GA 300 GM and GA 3201), meaning that they reach a 90° angle towards the windrow very late. Together with the steep cam track of the tines, this means that the tines can be raised much quicker with less distance to cover. This delayed raising is ideal for forming even more regular, fluffy and straight windrows and high quality raking at high speeds (no crop pulled out of the windrow).





MORE STRONG POINTS OF DOUBLE-CURVED TINE ARMS:

- 1) They also reduce the distance between tine passages. So there is less risk of forage being left unraked. Losses are reduced to a minimum, also at high working speeds.
- 2) The centre of the tine arm mass is exactly at the centre of the tine arm.

This is especially beneficial for a long service life, because there is no leverage during the tine arms' rotation. The cam followers are thus less exposed to stress.



TINES WITH BENEFITS

KUHN tines rake the crop especially gently, also if it is heavy and dense.

Made of heat treated steel, their service life is optimized and the tine's resistance to fatigue increased. The "floating" attachment of the tines, featuring three large-diameter coils, additionally reduces risk of wear.

Simultaneously the tine height is accurately controlled to preserve both the stubble and the crop.



OPTIMUM WHEEL POSITION

The wheels are positioned extremely close to the rotor. Therefore, the tines follow ground contours better to avoid impurities in the forage.

KUHN PATENT

A WINDROWING SYSTEM INTELLIGENT AND ADJUSTABLE FOR EVERYONE

The windrow deflector arm is mounted on a parallelogram frame for models starting from GA 3201. For its adjustment you simply turn a handle or comfortably set it from the tractor cab via a hydraulic cylinder. When extended outward the screen automatically moves to the rear, when retracted it moves to the front. This is very practical because in this way it is always correctly placed in relation to the crop trajectory.







THE GEARBOX TO COPE WITH MAXIMUM STRAINS

Rotor drive is put under high pressure from raking operations. KUHN has developed fully enclosed gearboxes for total protection of the drive parts and reduced wear.

The MASTER DRIVE gearbox is especially appreciated for its special design which is exceptionally reliable and durable, even during intensive operations.

KUHN PATENT

The MASTERDRIVE gearbox reveals an exclusive design with its two-stage, reduction drive using bevel and "bull gear" reduction. Tolerances in the bevel reduction are thus tightly controlled for more reliability and an increased robustness of the whole assembly in difficult conditions.

Therefore, wear on the gearwheels is reduced to a minimum and almost no maintenance required. The two stages also make it possible to include bigger bull gears with more teeth for better power transmission.

| | Fully enclosed single-stage gearbox | Double stage MASTER DRIVE | Double stage MASTER DRIVE GIII | | | |
|------------|-------------------------------------|------------------------------|-----------------------------------|--|--|--|
| GA 300 GM | * | - | | | | |
| GA 3201 G | • | - | | | | |
| GA 3201 GM | • | - | | | | |
| GA 3801 GM | • | - | | | | |
| GA 4121 GM | - | • | | | | |
| GA 4321 GM | - | • | | | | |
| GA 4431 | - | - | • | | | |
| GA 4731 | - | - | + | | | |
| GA 5031 | - | - | • | | | |
| GA 4731 T | - | - | + | | | |
| GA 5031 T | - | - | • | | | |

The MASTER DRIVE GIII, available on most of our double-rotor rakes, was developed for the most intensive operations. The rotors are lighter and even more reliable, with more robust arm attachment.

STABLE UNDER ALL CONDITIONS. QUICK AND HIGH-QUALITY WORK.

The nutritional quality of the forage is most important for high feeding performance, but don't forget to keep your operating costs low. Working quickly without restrictions regarding work quality is the key to further reduce production costs. KUHN's GA Gyrorakes feature important details to support you in your effort.





MOUNTED FLEXIBILITY WITH TRAILED PERFORMANCE

Most of KUHN's mounted Gyrorakes are available with a pivoting headstock (GM) and perform in the same way as a trailed machine while raking. With 50° this headstock offers one of the largest pivoting angles on the market today. In this way, working while turning does not alter the raking quality nor the windrow shape. Additionally, driving with the baler in corners also becomes easier.



QUICK AND EFFICIENT

If you would like to optimize your forward speed, raking quality, preserve ground cover and protect the machine against the wear and tear of uneven terrain, KUHN has another important asset to offer. The bogie axle with four staggered wheels adapts well to ground contours and cares for an increased output thanks to stabilizing the machine.



STABLE ON SLOPES

Some of our single-rotors are equipped with one or more headstock suspension systems to improve stability on slopes. This has a cushioning effect during manoeuvres. When raising the rotor, the damper smoothly and automatically centres the machine behind the tractor. Dampers come as standard on the GA 4321 GM, and as an option on the GA 3801 GM and GA 4121 GM. The new GA 4431, GA 4731 and GA 5031, in mounted versions, are equipped with two side dampers as standard.



GA 300 GM

PROVEN RELIABILITY FOR SEVERAL DECADES

As KUHN is the inventor of rotary rakes, the GA rakes have always been considered as the "Gyrorakes". The 3-point mounted GA 300 GM, from today's point of view a pioneer KUHN Gyrorake, is no exception to this rule. With this simple rake you can harvest a crop rich in leaves and full of essential nutrients.



NO MAINTENANCE REQUIRED

The tine arm drive components are housed in a fully enclosed gear case, and don't require any special maintenance. For additional robustness, the tine arm holders are fixed on both the upper and lower gear case covers.



Cross-section GA 3201/3801 gearbox: single-stage bevel

NO COMPROMISES IN RAKING QUALITY

The nine tine arms of the GA 300 GM follow a cam profile that provides high clearance over the windrow. The pivoting headstock allows an increased manoeuvrability and improved terrain following. All this ensures the formation of even, fast drying windrows that are free of stones, even around corners.



3201 G 3201 GM 3801 GM

FULLY EQUIPPED FOR LOW AND MEDIUM HORSEPOWER TRACTORS

The GA 3201 and GA 3801 GM are the right machines for farms with less hectares and low or medium horsepower tractors. Equipped with nine and ten tine arms respectively, these rakes work 3.20 m (10'6')' and 3.80 m (12'6") wide.

STRONG POINTS

- high number of tine arms and tines per arm for even better
- hypertangential design of tine arms on GA 3801 GM: very competitive compared to machines with an additional tine are or more tines per arm
- fully enclosed greased gearbox
- parallelogram-mounted windrow deflector: moves systematically into the best position, windrow width adjustable without tools
- easily detachable tine arms for reduced transport width
- guards and windrow curtain easily folded up for transport and storage thanks to a spring



GA 3201 G: IDEAL FOR STEEP SLOPES

With a fixed attachment to the tractor the rake will faithfully follow the tractor on the steepest slopes. It is fitted with pivoting wheels. The machine height is adjusted by a lever located on the wheel.

WHEN RAKING OPERATIONS GET MORE **DEMANDING**

When conditions get more difficult and working widths are increasing, you as farmers demand more robust machines. KUHN answers with the exclusive MASTERDRIVE gearbox for larger models, as the GA 4121 GM with 4.10 m (13'5") and the GA 4321 GM with 4.20 m (13'9") working width.

FOR AN IMPROVED PERFORMANCE

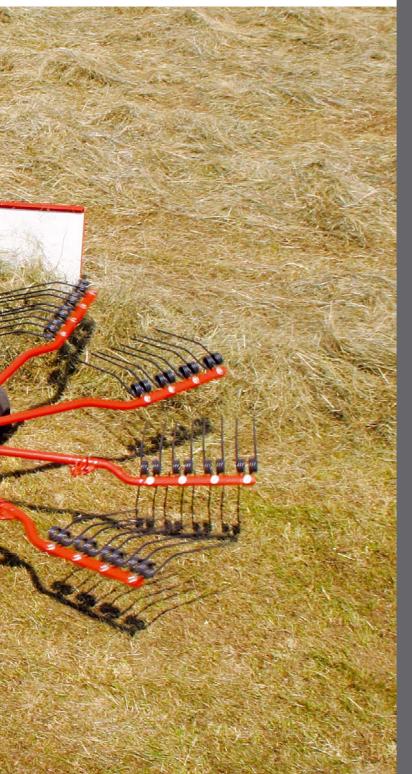
These rakes feature three important advantages for improving, economizing and accelerating your forage harvest: large working widths - fast working speeds - high manoeuvrability thanks to the pivoting headstock.





MASTER DRIVE

Fully enclosed gearbox – two-stage reduction drive – increased robustness, reliability and service life – better power transmission



THE EASE OF FOLDING

Thanks to a spring the left guard and windrow deflector can be easily raised and lowered.



HOW TO ACHIEVE IMPECCABLE RAKING

The greater number of tine arms allows working at higher ground speeds while maintaining a slower rotor speed. This ensures that the crop is raked both cleanly and gently. The double-curved design of the tine arms increases capacity and enables optimum raking of the crop. This results in well formed, airy windrows that decrease drying time and improve the feeding capacity of the following baler.



WINDROW DELIVERY TO THE RIGHT

From a practical point of view delivering the windrow to the right is a must. Don't underestimate the additional comfort of being able to monitor the raking quality and to do all necessary adjustments at the same time, as you find both the windrow and the operating panels on your right side.



GA 4431 4731 4731 T 5031 5031 T

EVERYTHING A LARGE MODEL HAS

Choose these rakes for their reliability equivalent to our large-width rakes with twin or 4 rotors. They have the same MASTER DRIVE GIII gearbox adapted to the most intensive uses!





GENERATION III: MORE RELIABLE, LIGHTER

Increasing working widths and rotor diameters combined with difficult raking conditions (silage, haylage), drove us to offer more robust drive components, even on single-rotors.

DESIGNED TO LAST

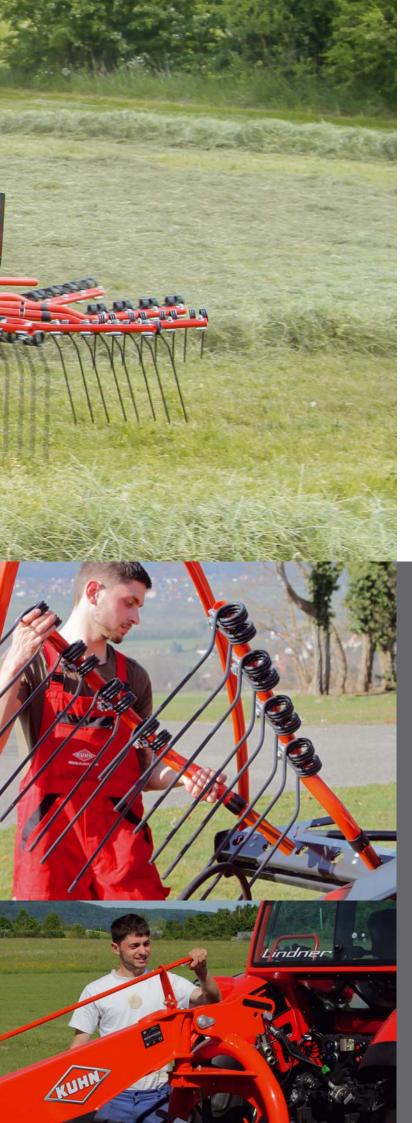
Important features have been changed to produce lighter, yet more robust rotors :

Arm support bearings in aluminium and individually removable.

Optimised cam track – less force on the tensioner – reduced rotation speed and pressure on the cam.

Reinforced swing shaft.

Reinforced tine-arm mount on swing shaft (patented bolted insert).



FORM WINDROWS, AND KEEP THEM NEAT!

With the lift system (mounted version) or the single acting control valve (trailed version) you can reach windrow clearance heights of: Over 40 cm with mounted machines.

Over 50 cm with trailed machines.



LESS EFFORT AND LESS TIME

These gyrorakes were designed with new, more ergonomic arm support and centralised locking. Windrow curtain and guards can be deployed hydraulically (optional equipment) or manually, very easily, thanks to a weight compensation spring that saves you time and a lot of effort. It's practical and easy for working in plots split by roads. On both single-rotor versions (mounted and trailed), raking height can be adjusted easily with a crank handle.



QUALITY-CALIBRATED WINDROWS

The double-curved hyper-tangential tine arms guarantee straight, regular windrows. Forage is guided into place and never picked up again accidently by the coils thanks to rapid tine clearance, at a right angle and at the last minute. The windrow curtain mounted on parallelogram is easily adjusted in order to perfect calibration.



AT HOME ON SLOPES

Benefit from the stability of single-rotors on hilly and sloping ground. The mounted version has two side dampers with excellent machine-recentering capabilities. The headstock with 48° turning radius and bogie axle as standard, make this machine ideal in terms of manoeuvrability.

The trailed version's bogie axle has four 18" diameter wheels to ensure faultless output, even on difficult terrain.



EXCLUSIVE

MOUNTED MACHINE: INEVITABLY HIGH OUTPUT

The GA 5031 is the biggest single-rotor on the market. With a 4-meter diameter rotor for a 5-metre working width, it rakes faster than any other existing single-rotor!



TRAILED MACHINE

Coupling your single-rotor gyrorake to a 50hp tractor is no problem. Linkage is by drawbar and the whole combination requires very little power to work.

One single acting hydraulic valve is enough to trigger the lift system at the end of the plot.

Technical specifications GYRORAKES

| | GA 300 GM | GA 3201 G | GA 3201 GM | GA 3801 GM | GA 4121 GM | GA 4321 GM | GA 4431 | GA 4731 | GA 5031 | GA 4731 T | GA 5031 T | |
|--|---|---|--------------------------------------|---------------|------------------------------------|---|--|----------------------|---------------------|----------------------|---------------------|--|
| Working width (m/ft) | | 3.20/10'5" | | 3.80/12'6" | 4.10 / 13'5" (right windrow) | 4.20 / 13'9" (right windrow) | 4.40 / 14'5" | 4.65 / 15'3" | 5.00 / 16'5" | 4.65 / 15'3" | 5.00 / 16'5" | |
| Average windrow width (m/ft) | Approx. 0.80 / 2'6" according to setting | Approx. 0.80 / 2'6" - 1.00 according 1.30 / 4'3 according 1 setting | | | Approx. 1.30 / 4'3" | Approx. 1.40 / 4'7" according to setting | 0.70 - 1.50 / 2'3" - 4'9" | | | | | |
| Raking deflector | Windrow screen | | Windrow curtain | | | | | | | | | |
| Width (m) – tine arms removed/in place | - / 2.75 / 9' | | 1.75 / | 5'7" / - | | 1.95 / 6'4" / - | 2.25 / 3.75 - 2.45 / 4.00 - 2.75 / 4.35 - 3.31 / 4.00 - 2.75 / 4.35 - 7'3" / 12'3" 8' / 13'1" 9' / 14'3" 7'6" / 13'1" 9' / 14'3" | | | | | |
| Unfolding and folding of guards | | | - | | Ma | nual Manual as standard – Hydrauli | | | | ılic as an optio | n | |
| Windrow curtain opening adjustment | | | - | | Manual | | Manual as standard – Hydraulic as an option | | | | | |
| Number of rotors / Rotor diameter (m/ft) | | 1 / 2.64 - 8'6" | | | 1 / 3.20 - 10'5" | 1/ 3.40 | - 11'1" | 1 / 3.65 - 11'10" | 1 / 4.00 - 13'1" | 1 / 3.65 - 11'10" | 1 / 4.00 - 13'1" | |
| Number of tine arms per rotor / Number of tines per arm | | 9/3 10 | | | / 4 | 12 / 4 | | 13 / 4 | 15 / 4 | 13 / 4 | 15 / 4 | |
| Tine arms | Fixed | Fixed Removable | | | | | | | | | | |
| Gearbox | | Encl | osed | | | Double stage- ER DRIVE Enclosed – Double stage MASTE | | | | STER DRIVE G | III | |
| Bogie axle | | | - | | \Diamond | | • | | | | | |
| Wheels | Fixed | Pivoting | | | | | Fixed | | | | | |
| Height adjustment | | | By s | cale | | | | | By crank | | | |
| Tyres under rotors | | 15 x 6.00 - 6 | 5 x 6.00 - 6 16 x 6.50 - 8 18 x 8.50 | | | | | | | | .50 - 8 | |
| Primary PTO shaft | | - | | | | | With torque limiter Wide angle for + torque lim | | | | | |
| Linkage | | 3-point - Cat. 1 and 2 | | | | 3-point - Cat Drawbar wii parallelogra | | | | | | |
| Headstock | Pivoting | Fixed | | | | Pivoting | | | | | | |
| Headstock suspension | | - | | | | 1 as standard - 2 on option | | • | | | - | |
| Min. PTO power requirement approx. (kW/hp) | | 15 19 | | | 2 | 2 | 23 | 26 | 30 | 26 | 30 | |
| Min. PTO power requirement approx. (hp) | | 20 25 | | | 30 | | | 35 | 40 | 35 | 40 | |
| Necessary tractor hydraulic equipment | | - | | | | | | | 1 SA | | | |
| Lighting and signalling | | | - | | | | \Diamond | | | • | • | |
| Approx. Weight (kg/lbs) | 286 / 630 | 347 / 765 | 372 / 820 | 474 / 1045 | 540 / 1190 | 702 / 1547 | 724 / 1596 | 750 / 1653 | 812 / 1790 | 820 / 1807 | 860 / 1896 | |
| , | Not available | | | | | | | | | | | |

KUHN SERVICES* Maximize the use and productivity of your KUHN equipment

*Certain services and equipment are available in all countries

KUHN sos order

EXPRESS SPARE PARTS SERVICE 24/7

You urgently need spare parts? With KUHN sos order benefit from express delivery seven days a week, 365 days a year. Thus, you can minimize machine downtime considerably and increase your work output.

KUHN protect +

THE CHOICE OF PROFESSIONALS!

Benefit from 36 months in complete serenity because of KUHN's protect+ warranty. You can concentrate exclusively on your work and the performance of your machine. Because this is what you expect, when investing in high-tech machinery.

KUHNi tech

FOR EVER QUICKER REPAIRS!

An unexpected technical problem always occurs at the wrong time. Your KUHN dealer can support you quickly and efficiently thanks to KUHN i tech. With this 24/7 online service, a quick and exact diagnosis is possible.

KUHN finance INVEST RATIONALLY!

New machine necessary, financing unsure? Modernize your equipment and develop your farm with KUHN finance, in total safety and according to your needs and demands. We offer custom-made finance solutions, adapted to your requirements.

[мрям/увят» То protect the environment, this leaflet is printed on chlorine-free paper. / Printed in France - 920 245 GB - 08.17 - Copyright 2017 KUHN

CHOOSE THE RIGHT RAKE

SINGLE ROTOR GYRORAKES

| | GA 300 GM | GA 3201G | GA 3201GM | GA 3801GM | GA 4121GM | GA 4321GM | GA 4431 | GA 4731 | GA 5031 | GA 4731 T | GA 5031 T |
|------------------------------------|--------------|-------------|--------------|--------------|--------------|--------------|------------|------------|------------|--------------|--------------|
| Suitable for steep slopes | + | +++ | + | +++ | +++ | +++ | +++ | +++ | +++ | +++ | +++ |
| Management of heavy and wet forage | + | ++ | ++ | ++ | +++ | +++ | +++ | +++ | +++ | +++ | +++ |
| Ease of work monitoring | ++ | ++ | ++ | ++ | +++ | +++ | +++ | +++ | +++ | +++ | +++ |
| Ease of windrow width adjustment | + | ++ | ++ | ++ | +++ | +++ | +++ | +++ | +++ | +++ | +++ |

⁺⁺⁺ optimum ++ very good + good o suitable

Check out the other rakes KUHN has on offer



- 1. Semi-mounted twin Gyrorakes with side delivery 2. Semi-mounted twin Gyrorakes with central delivery 3. Trailed twin Gyrorakes -
- 4. Four-rotor Gyrorakes 5. Belt mergers 6. Tedder-rake combinations

For more information about your nearest KUHN dealer, visit our website www.kuhn.com



Visit us on our YouTube channels



Your KUHN dealer

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KUHN FARM MACHINERY (U.K.) LTD

Stafford Park 7 - GB TELFORD/ SHROPS TF3 3BQ

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